

# MULTICLEAR® BOX 7WALL

MULTICLEAR® BOX 7Wall is a seven-wall extruded multiwall polycarbonate sheet offering low U-value with excellent light transmission. The range offers high impact strength with lower weight for handling and transportation.

MULTICLEAR® BOX 7Wall is transparent and translucent sheet with one or two sides UV protection. Standard production available in thickness 16 and 20 mm in clear, opal and bronze colour.

Dust free knife cutting is used in all formatting operations.

MULTICLEAR® BOX 7Wall has a 10-years limited warranty against discolouration, loss of impact strength and light transmission due to weathering.

### **ALSO AVAILABLE:**

MULTICLEAR® HAMMER FINISH MULTICLEAR® SOLAR CONTROL

## **MULTICLEAR® BOX 7WALL BENEFITS:**

- · High light transmission
- · Outstanding bending radius
- · One side UV protection as standard
- · Low U-value
- Light weight simple handling and installation

### **APPLICATION AREAS:**

Building industry – roofing, cladding, sidewalls, conservatories, domes, skylights, sheds, car ports, smoke vents, swimming pool covers, suspended ceilings, glasshouses, shopping centre roofing, railway/metro station, stadia roofing and partitions.

Agriculture – greenhouses, lorry/tractor ports and farm/barn buildings.

Advertising - illuminated signs and panels.

# **MULTICLEAR® BOX 7WALL TECHNICAL SPECIFICATIONS**

Mul	Multiclear® BOX 7Wall	Thickness [mm]		Mass per unit area [g/m²]	U-Value [W/m²*K]	Width [mm]			UV side	Standard Colours			
						2100	1250	1200	980	option	Clear	Opal	Bronze
	16mm	16	16	2500	1,8			<b>V</b>	<b>V</b>	1(2)	<b>V</b>	<b>V</b>	<b>V</b>
l				2600		V	V			1(2)			
				2700						1(2)			
1		20	16	2800	1,6	V	V	V	V	1(2)	<b>V</b>	V	<b>V</b>
				3000						1(2)			

Property	Value	Unit	Standard		
Physical properties					
Density	1,2	g/cm <sup>3</sup>	ISO 1183		
Refractive index (20 °C)	1,586		ISO 489		
Moisture absorption 24 h, 23 °C, 50% RH	0,15	%	ISO 62		
Mechanical properties					
Tensile strength at yield (at break)	63 (70)	N/mm <sup>2</sup>	ISO 527		
Elongation at yield (at break)	6 (110)	%	ISO 527		
Elastic modulus	>2300	N/mm <sup>2</sup>	ISO 527		
Flexural modulus	>2300	N/mm <sup>2</sup>	ISO 178		
Charpy unnotched impact strength -40 °C	NB	kJ/m²	ISO 179/1eU		
Charpy notched impact strength -30 °C	11	kJ/m²	ISO 179/1eA		
Izod notched impact strength +23 °C	65	kJ/m²	ISO 180/1A		
Izod notched impact strength -30 °C	10	kJ/m²	ISO 180/1A		
Thermal properties					
Coefficient of linear thermal expansion (20-70 °C)	65x10 <sup>-6</sup>	K <sup>-1</sup>	ISO 11359-2		
Heat deflection temperature, HDT A (1,80 N/mm²)	132	°C	ISO 75		
Heat deflection temperature, HDT B (0,45 N/mm²)	142	°C	ISO 75		
Vicat temperature VST/B 120	149	°C	ISO 306		
Vicat temperature VST/B 50	148	°C	ISO 306		
Thermal conductivity	0,20	W/m.K	ISO 8302		

Properties reported here are typical values for polycarbonate. Arla Plast makes no representation that the material in any particular shipment will conform exactly to the values given. The above information is based upon experience and given in good faith. Due to many factors which are outside our knowledge and control, no warranty is given or is to be implied with respect to such information. Detailed product specification and technical manual/information is available on request.

