



# ATECH<sup>®</sup> 5100 (70/30)

ATECH<sup>®</sup> 5100 (70/30) is PC/ABS sheet coextruded with Matt ABS layer. The product offers good impact strength and wide working temperature range. ATECH<sup>®</sup> 5100 has good chemical resistance to most common chemicals and offers better fire performance than ABS.

#### ALSO AVAILABLE IN:

- ATECH 5103 with extra UV stabilizers added to improve weather resistance
- ATECH 5110 with the matt surface on both sides

#### RECYCLING

Our total recycling concept (TRC), is a major advantage in today's environmentally friendly market. The TRC concept covers all types of sheets to provide you with cost saving. Off-cuts from the sheets can be used in production of new sheets by co-extruding virgin material as the top layer. Care is taken that all quality requirements are met.

#### ATECH<sup>®</sup> 5100 BENEFITS:

- Matt surface finish after thermoforming
- Easy to thermoform
- High impact strength
- Good thermal qualities

#### APPLICATION AREAS:

Suitable for demanding automotive parts which are exposed to secondary UV light, and other tough industrial applications where a supermatt finish is required.

#### DELIVERY PROGRAM:

Standard size: 1250 x 2050 mm

Max width: 1450 mm

Thickness range: 3 – 6 mm

Colours: black and customer specific colours upon request

Embossing: 00/00, 00/40, 00/50

## ATECH® 5100 TECHNICAL SPECIFICATIONS

Property	Value	Unit	Standard
<b>Physical properties</b>			
Density	1,16	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical properties</b>			
Tensile strength at yield	45	MPa	ISO 527-2
Tensile elongation at yield	>4	%	ISO 527-2
Tensile strength	45	MPa	ISO 527-2
Tensile elongation at Tensile strength	>4	%	ISO 527-2
Tensile strength at break	40	MPa	ISO 527-2
Tensile elongation at break	50	%	ISO 527-2
Elastic modulus	2050	MPa	ISO 527-2
Flexural strength*	73	MPa	ISO 178
Flexural modulus*	2100	MPa	ISO 178
Izod Impact, notched +23°C	38	kJ/m <sup>2</sup>	ISO 180/A
Izod Impact, notched -23°C	25	kJ/m <sup>2</sup>	ISO 180/A
Izod Impact, notched -30°C	23	kJ/m <sup>2</sup>	ISO 180/A
Charpy Impact, notched +23°C	37	kJ/m <sup>2</sup>	ISO 179-1/1eA
Charpy Impact, notched -23°C	25	kJ/m <sup>2</sup>	ISO 179-1/1eA
Charpy Impact, notched -30°C	23	kJ/m <sup>2</sup>	ISO 179-1/1eA
Ball indentation hardness*	87	MPa	ISO 2039
<b>Thermal properties</b>			
Vicat softening temperature B120	125	°C	ISO 306
Heat deflection temperature HDT-A	105	°C	ISO 75
<b>Fire properties</b>			
Flammability 1,6 mm	Class HB		UL 94
Flammability 3,0 mm	< 5	mm/min	US-FMVSS 302

\* Value based on information given from resin supplier.

Properties reported here are typical values. Arla Plast makes no representation that the material in any particular shipment will conform exactly to the values given. The above information is based upon experience and given in good faith. Due to many factors which are outside our knowledge and control, no warranty is given or is to be implied with respect to such information. Detailed product specification and technical manual/information is available on request.